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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/642,872	08/18/2003	Shen Buswell	10015382-4	3676
7.	590 06/13/2006		EXAMINER	
HEWLETT-PACKARD COMPANY			ALANKO, ANITA KAREN	
Intellectual Pro	perty Administration	•		
P. O. Box 2724	100		ART UNIT	PAPER NUMBER
Fort Collins, C	CO 80527-2400		1765	
			DATE MAIL ED. 06/12/200	,

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)		
	10/642,872	BUSWELL ET AL.		
Office Action Summary	Examiner	Art Unit		
	Anita K. Alanko	1765		
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence ad	dress	
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply - If NO period for reply is specified above, the maximum statutory period v - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be ting within the statutory minimum of thirty (30) day will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	nely filed s will be considered timely the mailing date of this co D (35 U.S.C. § 133).		
Status				
 1) Responsive to communication(s) filed on 4/3/0 2a) This action is FINAL. 2b) This 3) Since this application is in condition for allower closed in accordance with the practice under E 	action is non-final. nce except for formal matters, pro		merits is	
Disposition of Claims				
4) ☐ Claim(s) 1-8,10-12,14,15 and 17-25 is/are pen 4a) Of the above claim(s) is/are withdray 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-8,10-12,14,15 and 17-25 is/are reje 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/o	vn from consideration.			
Application Papers				
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) accomposed and all accomposed and all accomposed and accomposed accomposed and accomposed and accomposed	epted or b) objected to by the drawing(s) be held in abeyance. Section is required if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CF		
Priority under 35 U.S.C. § 119				
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Bureau * See the attached detailed Office action for a list	s have been received. s have been received in Applicati rity documents have been receive u (PCT Rule 17.2(a)).	on No ed in this National	Stage	
Attachment(s) 1) \(\sum \) Notice of References Cited (PTO-892)	4) 🔲 Interview Summary	(PTO-413)		
Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	Paper No(s)/Mail D	ate)-152)	

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Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

Claims 1-3, 6-7 and 10-12, 14, 17-25 are rejected under 35 U.S.C. 102(b) as being clearly anticipated by Baughman et al (US 5,441,593).

Baughman discloses a method comprising:

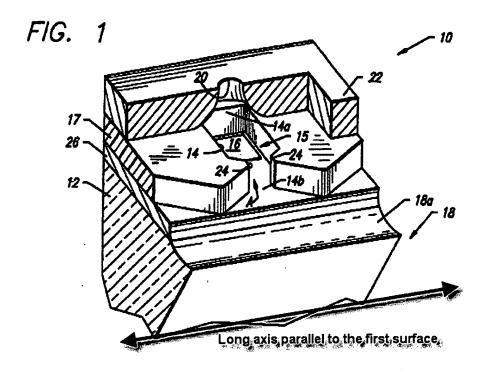
forming a slot 18 into a substrate 12, the slot extending along a long axis and being defined, at least in part, by a pair of sidewalls 18' which extend generally parallel to the long axis (Fig.5A); and,

forming at least one bowl-shape 18a into the substrate so that the long axis passes therethrough, the bowl shape being connected to the pair of sidewalls of the slot and defining, at least in part, a terminal region at an end of the slot (Fig.5C and Fig.1, as broadly interpreted, the end of the slot is shown as that at the upper end of the slot intersecting the top surface).

Further, as to claims 1 and 10, Baughman discloses that the slot extends between a first substrate surface and a generally opposing second substrate surface (the top and bottom surfaces, Figure 5C) and that the slot extends along a long axis that extends generally parallel to the first substrate surface (the long axis is not shown in Figure 5C, but rather extends into and out of the page; Figures 1-3 show the long axis).

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As to claim 2, Baughman discloses forming the bowl shape into a first surface 12a of the substrate, wherein the width at the first surface is greater than a width between the sidewalls (Fig.5C).

As to claim 3, Baughman discloses to etch (col.6, lines 34-39).

As to claims 6-7, 10-12, Baughman discloses that the sidewalls are orthogonal to the first surface, and that the sidewalls blend into the surface (no sharp corners are present).

Further, as to claims 14, 18 and 20, Baughman discloses that the central region is narrower (defined by sidewalls 18) than the two wider terminal regions (two regions defined by two sidewalls 18a, wider than the central region since region 18a it is larger than the central region 18' Fig.5C; or alternatively Fig.6C with rounded regions wider at both the top and bottom surfaces of substrate 12 than the central region). Stress concentrations are inherently reduced

since the slot is rounded and does not comprise sharp corners. Rounding is shown in Figures 5C and 6C.

Claims 1-4, 6-7, 10-12, 14-18, 20-25 are rejected under 35 U.S.C. 102(b) as being clearly anticipated by Soik et al (US 6,745,469 B1).

Soik discloses a method comprising:

forming a slot 308 into a substrate 302, the slot extending along a long axis and being defined, at least in part, by a pair of sidewalls 400 which extend generally parallel to the long axis (Fig.21; Fig.14, 22-16 also show sidewalls generally parallel to the long axis); and,

forming at least one bowl-shape 310 into the substrate so that the long axis passes therethrough, the bowl shape being connected to the pair of sidewalls of the slot and defining, at least in part, a terminal region at an end of the slot (Fig.14, 21).

Further, as to claim 1, Soik discloses that the slot extends between a first substrate surface and a generally opposing second substrate surface (the top and bottom surfaces of the substrate) and along a long axis which lies generally parallel to the first substrate surface (not shown in Figure 21 since it extends into and out of the page).

As to claim 2, Soik discloses forming the bowl shape into a first surface 304 of the substrate, wherein the width at the first surface is greater than a width between the sidewalls (Fig.21).

As to claims 3-4, Soik discloses to use a drill bit (col.10, line 51), laser machining, etching or a method of mechanically removing (col.14, lines 38-42).

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As to amended claim 20, as broadly interpreted, Soik discloses the same relative dimensions since as cited since the slot has a central region and wider terminal regions.

Figures 12-13, 15-20 disclose various blending or rounding methods for forming the slot.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 5 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Soik et al (US 6,745,469 B1).

The discussion of Soik from above is repeated here.

As to claims 5 and 8, Soik does not disclose a required order of the process steps. The performance of two steps simultaneously, which have previously been performed in sequence was held to have been obvious. *In re Tatincloux* 108 USPQ 125 (CCPA 1955). It would have been obvious to one with ordinary skill in the art to conduct the steps as cited, since the same end product occurs, and conducting them concurrently saves time, and conducting them in a particular order allows for optimizing the processes for best results used to form each opening when the processes are different.

Response to Arguments

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Applicant's arguments filed 4/3/06 have been fully considered but they are not persuasive. Applicant argues that the limitations, as depicted in Figure 5 of the present application, are not disclosed by the prior art. However, the claims are broader in scope than as depicted in Figure 5a. Applicant's Figure 5c and Baughman's figures (Fig.5C) are the same, and as such Baughman reads on the claimed invention.

Applicant argues that Baughman fails to disclose terminal regions. Examiner disagrees since the figures show that the slot has a terminal region, which happens to be the same shape as the applicant's terminal region. As broadly interpreted, the terminal regions also comprise the end of the slots. The claims are not limited in scope to that shown in Fig.5a of applicant's invention.

Applicant's arguments about the width at the first surface is not understood. The figures of Baughman and Soik show that the opening has a width at the first surface (which is wider than the width of the central region). The claims define the widths according to the axes, not that the central region is contiguous with the top surface.

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE

MONTHS from the mailing date of this action. In the event a first reply is filed within TWO

MONTHS of the mailing date of this final action and the advisory action is not mailed until after

the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Anita K. Alanko whose telephone number is 571-272-1458. The examiner can normally be reached on Mon-Fri until 2:30 pm (Wed until 11:30).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nadine Norton can be reached on 571-272-1465. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Anita K. Alanko
Primary Examiner

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